

# **User manual**

## POWERWALKER INVERTER 3000 PSW



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DewerWalker



#### **ABOUT THIS MANUAL**

#### Purpose

The purpose of this manual is to provide explanations and procedures for installing, operating and troubleshooting for the unit. This manual should be read carefully before installations and operations. Please retain this manual for future reference.

#### Scope

This document defines the functional requirements of the unit, intended for worldwide use in electronic processing equipment. All manuals are applicable under all operating conditions when installed in the End Use system, unless otherwise stated.

## **IMPORTANT SAFETY INSTRUCTIONS**



WARNING: This chapter contains important safety and operating instructions. Read and keep this User Guide for future reference.

### **General Precautions**

- 1. Before using the unit, read all instructions and cautionary markings on:
  - (1) The unit (2) the batteries (3) all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not expose the unit to rain, snow or liquids of any type. The unit is designed for indoor use only. Protect the unit from splashing if used in vehicle applications.
- 4. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 5. To reduce risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 6. **CAUTION** --Battery are not already installed by the supplier only a qualified professional (e.g. service person) may install the Inverter.
- 7. WARNING: WORKING IN VICINITY OF A LEAD ACID BATTERY IS DANGEROUS.
- **BATTERIES GENERATE EXPLOSIVE GASES DURING NORMAL OPERATION.** Provide ventilation to outdoors from the battery compartment. The battery enclosure should be designed to prevent accumulation and concentration of hydrogen gas in "pockets" at the top of the compartment. Vent the battery compartment from the highest point. A sloped lid can also be used to direct the flow to the vent opening location.
- 8. **NEVER** charge a frozen battery.
- 9. No terminals or lugs are required for hook-up of the AC wiring. AC wiring must be no less than 12 AWG gauge copper wire and rated for 75°C or higher. Battery cables must be rated for 75°C or higher and should be no less than table 1. Crimped and sealed copper ring terminal lugs with a 5/16 hole should be used to connect the battery cables to the DC terminals of the unit. Soldered cable lugs are also acceptable.
- 10. Be extra cautious when working with metal tools on, or around batteries. The potential exists to drop a



tool and short-circuit the batteries or other electrical parts resulting in sparks that could cause an explosion.

- 11. No AC or DC disconnects are provided as an integral part of this unit. Both AC and DC disconnects must be provided as part of the system installation. See INSTALLATION section of this manual.
- 12. Fuses (F40AL, 32VDC\*6) are provided as the over current protection of the battery supply.
- 13. GROUNDING INSTRUCTIONS -This battery charger should be connected to a grounded permanent wiring system. For most installations, the Ground Lug should be bonded to the grounding system at one (and only one point) in the system. All installations should comply with all national and local codes and ordinances.
- 14. **AVOID** AC output short-circuit; avoid DC input short-circuit and do not connect the mains while DC input short-circuit
- 15. Warning: The maintenance information is only to service persons

#### **Personal Precautions**

- 1. Someone should be within range of your voice to come to your aid when you work near batteries.
- 2. Have plenty of fresh water and soap nearby in case battery acid contacts skin, clothing, or eyes.
- 3. Wear complete eye protection and clothing protection. Avoid touching eyes while working near batteries. Wash your hands when done.
- 4. If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eyes, immediately flood eyes with running cool water for at least 15 minutes and get medical attention immediately.
- 5. Baking soda neutralizes lead acid battery electrolyte. Keep a supply on hand in the area of the batteries.
- 6. NEVER smoke or allow a spark or flame in vicinity of a battery or generator.
- 7. Be extra cautious when working with metal tools on, and around batteries. Potential exists to short-circuit the batteries or other electrical parts which may result in a spark which could cause an explosion.
- 8. Remove personal metal items such as rings, bracelets, necklaces, and watches when working with battery. Battery can produce short-circuit current high enough to weld a ring, or the like, to metal causing severe burns.
- If a remote or automatic generator start system is used, disable the automatic starting circuit and/or disconnect the generator from its starting battery while servicing to prevent accidental starting during servicing.



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## INSTALLATION

## Unpacking and Inspection

Carefully unpack the inverter/charger from its shipping carton.

Verify all of items list below are present. Please call customer service if any items are missing.

- The unit
- 1 user's manual

## **Basic Configuration**

The following illustrations show basic applications for PowerWalker Inverter 3000 PSW.

They include the following configurations:

- Utility Backup. see figure 1
- Renewable Energy Source And a Generator, see figure 2

Consult with your system design for other possible configurations depending on site or code requirements.

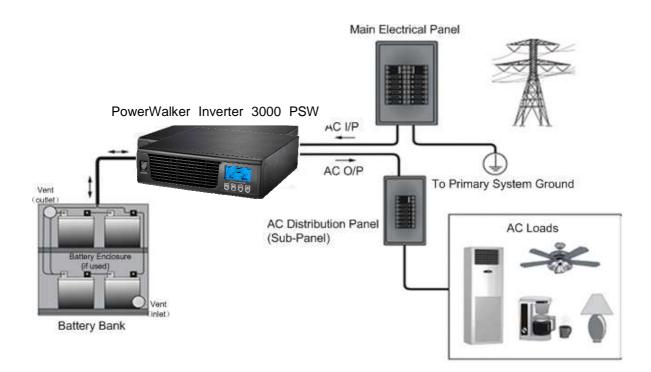


Figure 1 Utility Backup



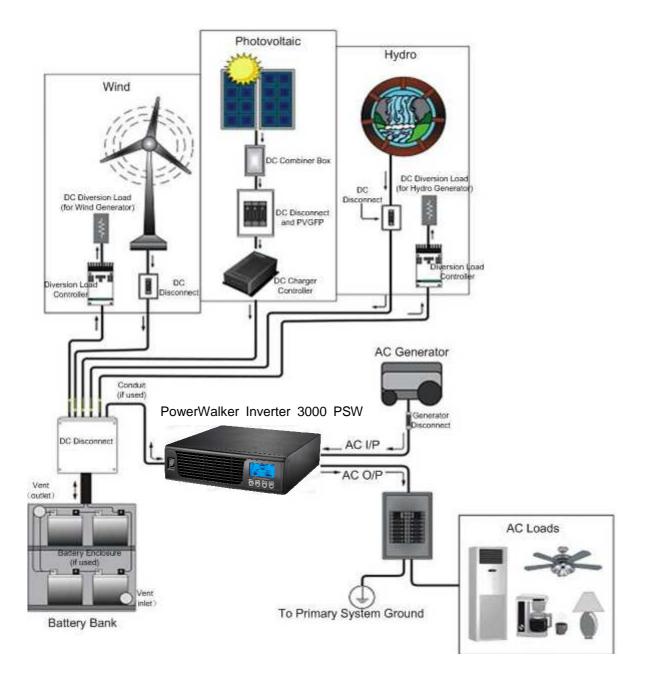


Figure 2 Renewable Energy Source

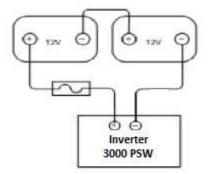
PowerWalker Inverter 3000 PSW can feeds almost all kinds of appliances from home to office environment, including motor characteristic appliances like tube light, fan, refrigerator and Air conditioner.

Note: Appliances like Air conditioner needs at least 3 minutes to restart in case of a power shortage occurs in a way that the power turns off then back on again rapidly (time is required to balance the refrigerant gas in inside circuit); so in order to protect your Air conditioner, please consult the Air conditioner manufacturer whether they have already provided time delay function before installing. Otherwise, Inverter will trig overload fault and shut off its output to protect your appliance but sometimes it is not enough and your Air conditioner can be damaged internally beyond repair.

#### **Batteries**

The unit support 24volt battery bank. Please refer to figure 3 to wiring battery correctly. Before proceeding, ensure you have appropriate size batteries for this inverter. The unit can use flooded lead-acid, or sealed GEL/AGM lead-acid batteries so ensure that your batteries are in one of these categories.

The battery must be wired to match the units DC input voltage specifications. Suggest battery capacity not smaller than 100AH.



#### Figure 3 PowerWalker Inverter 3000 PSW batteries string wiring

#### **Battery Cable Size**

Below table 1 you can find information for recommended battery cable and terminal.

| Model<br>Number  | Typical<br>Amperage | BATTARY  | 1~3 m one-way | CABLE TERMINAL | Torque<br>value |
|------------------|---------------------|----------|---------------|----------------|-----------------|
|                  |                     | CAPACITY |               |                |                 |
| PowerWalker      |                     | 100 AH   | 4 AWG         | KST:RNBS22-6   | 5~8             |
| Inverter 3000PSW | 130A                |          | or 2*8AWG     | (RING TYPE)    | Nm              |
|                  |                     | 200 AH   | 2* 6 AWG      | KST:RNBS38-6   | 5~8             |
|                  |                     |          |               | (RING TYPE)    | Nm              |

Table 1 Recommended battery cable and terminal size

## DC Disconnect and Over-Current Protection

For safety and to comply with regulations, battery over-current protection and disconnect devices are required. Fuses and disconnects must be sized to protect the DC cable size used, and must be rated for DC operation. Do not use devices rated only for AC service – they will not function properly. Note that some installation requirements may not require a disconnect device, although over-current protection is still required.



## **Battery Cable Connection**

Observe Battery Polarity! Place the ring terminal of DC cable over the bolt and directly against the unit's battery terminal. Tighten the M6 screw with 5-8 Nm. Do not place anything between the flat part of the Backup System terminal and the battery cable ring terminal or overheating may occur.

## DO NOT APPLY ANY TYPE OF ANTI-OXIDANT PASTE TO TERMINALS UNTIL AFTER THE BATTERY CABLE WIRING IS TORQUED!!

Figure 5 illustrates the proper method to connect the battery cables to the unit terminals.



#### WARNING: Shock Hazard

Installation must be performed with care for the high battery voltage in series.



**Caution!!** Do NOT place anything between battery cable ring terminals and terminals on the inverter. The terminal screw is not designed to carry current.

Apply Anti-oxidant paste to terminals AFTER terminals have been screwed.

Verify that cable lugs are flush with the battery terminals. Tighten battery cables to terminals (5-8 Nm).

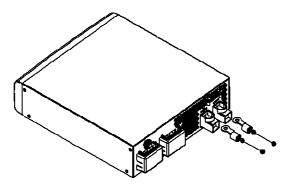


Figure 4 Battery Cable Connect to unit

## AC Cable Size

Before wiring the input and output of inverter, refer to table 2 for minimum recommended cable size and torque value

| Table 2 Recommended cable size and torque value for AC wire |
|---|
|---|

| Model Number      | AC Input | AC Output | Torque value |
|-------------------|----------|-----------|--------------|
| PowerWalker       | 12AWG    | 12 AWG    | 1.2~1.8 Nm   |
| Inverter 3000 PSW | IZAVVG   | 12 AVVG   | 1.2~1.0 NIII |



### **AC Connections**

Installation should be done by a qualified electrician. Consult local code for the proper wire sizes, connectors and conduit requirements.

On the left of rear chassis is the AC hardwire cover. Two three-station terminal block is provided to make the AC connections. The terminal block is used to hardwire the AC input, AC output, and ground. The National Electrical Code requires that an external disconnect switch be used in the AC input wiring circuit. The AC breakers in a sub panel will meet this requirement.

Step 1: Disconnect the unit from the battery by removing the battery cables from the battery. Turning off the unit does not constitute disconnecting from the battery.

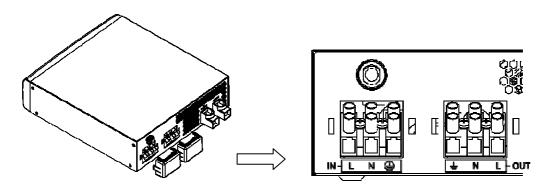


Figure 5 AC Cable Connect to unit

Step 2: Following the wiring guide located in the AC input wiring compartment as figure 5, connect the GND (green/yellow), Line (brown), and neutral (blue) wires from the AC input (utility, generator, etc) to the terminal block.



Step 3: Connect the AC Line output wiring to the terminal marked AC Line (output), following the wiring guide inside the compartment. Torque the wires into the terminal block.

Step 4: Lock the AC covers.



## **OPERATION**

Front Panel and Configuration Switch



#### Table 3 configuration button function

| Switch | Function | Description                      |
|--------|----------|----------------------------------|
| ゞ      | config   | Enter config mode, and turn page |
|        | up       | Move up to pre-select            |
|        | down     | Move down to pre-select          |
| **     | enter    | Enter to confirm                 |

Table 4 configuration pages option

| Page | Description     | Selectable option |
|------|-----------------|-------------------|
| 1    | Input range     | חםה טוט בבח       |
| 2    | Output range    | 230V              |
| 3    | Battery type    | REN BEL FLA       |
| 4    | Charger current | 20A/10A           |
| 5    | Saver mode      | ON/OFF            |

Note: There are 5 configuration pages totally, change only active by enter button pressed within current page.

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## Indicator & Alarm

#### Charger mode battery indicator

Battery capacity segment will lighting to comply with battery voltage

| Status                      |      | CC/CV   |         |         | Floating |                     |
|-----------------------------|------|---------|---------|---------|----------|---------------------|
| Battery<br>voltage(+/-0.6V) | >26V | 25V~26V | 24V~25V | 21V~24V | <21V     | Any battery voltage |
| BATT                        | BATT | BATT    | BATT    | BATT    |          | BATTI               |

#### Inverter mode battery indicator:

| Battery<br>voltage(+/-0.6V) | >26V | 25V~26V | 24V~25V | 23V~24V | 21.6V~23V | 20V~21.6V | <20V     |
|-----------------------------|------|---------|---------|---------|-----------|-----------|----------|
| BATT                        | BATT | BATT    | BATT    | BATT    | BATT      | BATT      | BATT     |
| ALARM                       |      |         |         |         |           | 1beep/2s  | continue |

#### Load indicator:

The load indicate the load percentage comply with load VA or W (show the bigger value), the overload label will flash when overload.

| Load (±4%) | >85% | 65%~85% | 45%~65% | 25%~45% | 0%~25% |
|------------|------|---------|---------|---------|--------|
|            |      |         |         |         |        |

Note:



Solid on; On to off; Off.





## **Operating Indicators**

#### Standby Mode:

Voltage and Frequency exchanged every 5 seconds



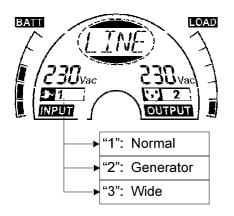
#### **Inverter Mode:**

Voltage and Frequency exchanged every 5 seconds



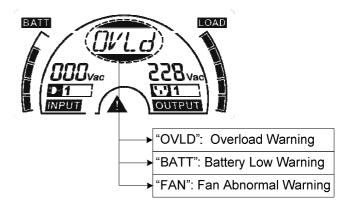
#### Line Mode:

Voltage and Frequency exchanged every 5 seconds



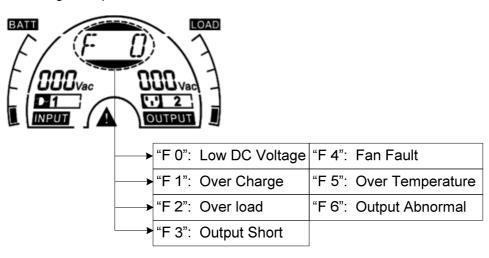
#### Warning Mode:

Red back light flash every 1 second



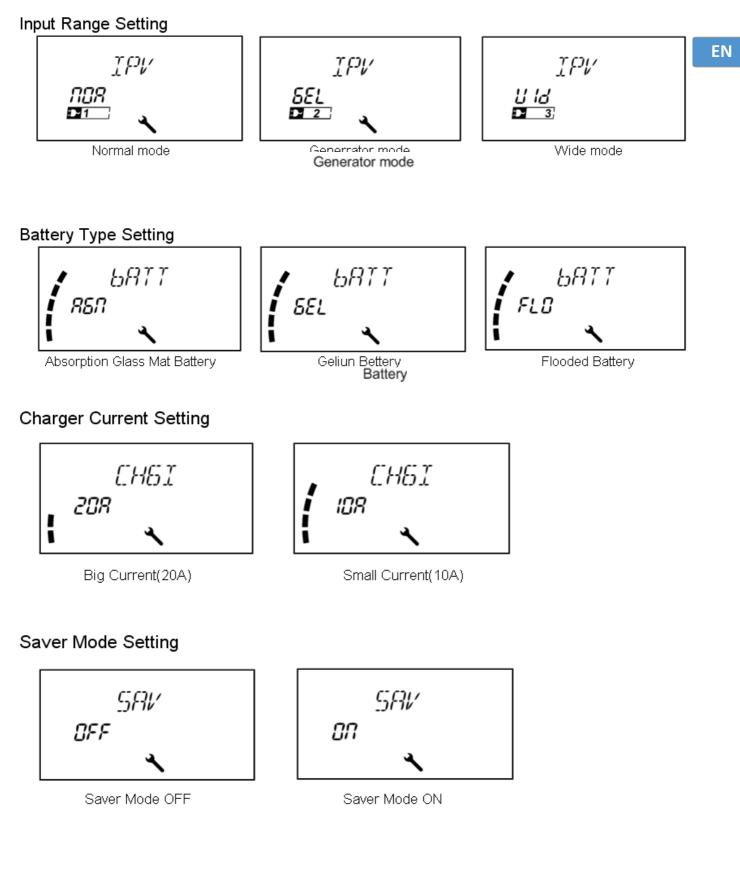
#### Fault Mode:

Red back light Keep on



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## **Setting Indicators**





## **SPECIFICATIONS**

Table 5 Line Mode Specifications

| MODEL                             | PowerWalker Inverter 3000 PSW   |  |  |  |  |  |
|-----------------------------------|---|--|--|--|--|--|
| Input Voltage Waveform            | Sinusoidal (utility or generator)   |  |  |  |  |  |
| Nominal Input Voltage             | 230Vac  |  |  |  |  |  |
| Low Line Disconnect               | 170Vac±4%(NOR)<br>90Vac±4%(GEN/WID)   |  |  |  |  |  |
| Low Line Re-connect               | 180Vac±4% (NOR)<br>100Vac±4% (GEN/WID)<br>Note:<br>1.NOR setting can be used for general electrical appliance<br>2. WID setting can be used only for some special load, such as lamp, fan |  |  |  |  |  |
| High Line Disconnect              | 280Vac±4%   |  |  |  |  |  |
| High Line Re-connect              | 270Vac±4%   |  |  |  |  |  |
| Max AC Input Voltage              | 300Vac rms  |  |  |  |  |  |
| Nominal Input Frequency           | 50Hz / 60Hz (Auto detection)  |  |  |  |  |  |
| Low Line Frequency Disconnect     | 40±1Hz  |  |  |  |  |  |
| Low Line Frequency<br>Re-connect  | 42±1Hz  |  |  |  |  |  |
| High Line Frequency Disconnect    | 65±1Hz  |  |  |  |  |  |
| High Line Frequency Re-connect    | 63±1Hz  |  |  |  |  |  |
| Output Voltage Waveform           | As same as Input Waveform   |  |  |  |  |  |
| Output Short Circuit Protection   | 30A Circuit Breaker   |  |  |  |  |  |
| Efficiency (Line Mode)            | >95% (Rated R load, battery full charged)   |  |  |  |  |  |
| Transfer Switch Rating            | 30A   |  |  |  |  |  |
| Transfer Time                     | 10ms (typical) 15ms max(NOR)<br>20ms (typical) 40ms max(GEN/WID)  |  |  |  |  |  |
| Bypass charger enable in off mode | Yes   |  |  |  |  |  |
| Power Limitation                  | Output Power<br>3KVA/2.4KW<br>1.5KVA/1.2KW  |  |  |  |  |  |



## Table 6 Invert Mode Specifications

| MODEL   | PowerWalker Inverter 3000 PSW   |  |  |  |  |
|---|---|--|--|--|--|
| Output Voltage Waveform                       | Pure Sine Wave  |  |  |  |  |
| Rated Output Power                            | 3000VA  |  |  |  |  |
| Power Factor                                  | 0.8   |  |  |  |  |
| Nominal Output voltage                        | 230Vac  |  |  |  |  |
| Minimum Peak Output Voltage at<br>Rated Power | >200V   |  |  |  |  |
| Output Frequency(Hz)                          | 50Hz / 60Hz ± 1Hz (follow first connect to grid)                                    |  |  |  |  |
| Output Voltage Regulation                     | ±10% Vrms   |  |  |  |  |
| Nominal Efficiency                            | >90% (@Normal DC Input; >60% R load)  |  |  |  |  |
| Over-Load Protection                          | fault after 5s@≥150% load,<=200% load<br>fault after 10s@110%~150% load,            |  |  |  |  |
| Surge rating                                  | 6000VA  |  |  |  |  |
| Capable of starting electric motor            | 1.5HP   |  |  |  |  |
| Output Short Circuit Protection               | Current limit (Fault after 4 cycles max)  |  |  |  |  |
| Nominal DC Input Voltage                      | 24V   |  |  |  |  |
| Min DC start voltage                          | 20V   |  |  |  |  |
| Low DC Alarm                                  | 21.0 ± 0.6Vdc   |  |  |  |  |
| Low DC Alarm Recovery                         | 21.6 ± 0.6Vdc   |  |  |  |  |
| Low DC Shut-down                              | 20.0 ± 0.6Vdc   |  |  |  |  |
| Low DC Shut-down Recovery                     | 22.0 ± 0.6Vdc   |  |  |  |  |
| High DC Shut-down                             | 30.0 ± 0.6Vdc   |  |  |  |  |
| High DC Shut-down Recovery                    | 29.0 ± 0.6Vdc   |  |  |  |  |
| DC component of output                        | <100mV  |  |  |  |  |
| Power Limitation                              | Output power<br>3KVA/2.4KW<br>2.1KVA/1.68KW<br>20V 26.5V 27V 30V<br>Battery Voltage |  |  |  |  |



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## Table 7 Charge Mode Specifications

| Nominal Input Voltage             |  | 230Vac                              |   |  |  |
|-----------------------------------|--|-------------------------------------|---|--|--|
| Input Voltage Range               | 180V - 270Vac(NOR)<br>100V - 270Vac(GEN/WID)   |                                     |   |  |  |
| High Voltage Disconnect           | 280Vac±4%  |                                     |   |  |  |
| High Line Re-connect              | 270Vac±4%  |                                     |   |  |  |
| Low Voltage Disconnect            | 170Vac(NOR)<br>90Vac(GEN/WID)  |                                     |   |  |  |
| Low Line Re-connect               |  | 180Vac±4% (NO<br>100Vac±4% (GEN/    | R)  |  |  |
| Nominal Output Voltage            | Refer to   | Charge Algorithm/ Bat               | tery Type Setting                                 |  |  |
| Nominal Charge Current            | 10A @Vi/p<170Vac<br>20A@Vi/p=230Vac<br>10A @Vi/p>280Vac  |                                     |   |  |  |
| Charge current tolerance          | ±10%   |                                     |   |  |  |
| Over Charge Protection            | Bat. V ≥30Vdc, Fault, Buzzer alarm   |                                     |   |  |  |
| Charge Algorithm                  | Three stage: Boost CC (constant current stage) → Boost CV (constant voltage stage)   stage) → Float (constant voltage stage) |                                     |   |  |  |
|                                   |  | Boost CC/CV                         | Float   |  |  |
| Battery Type Setting(+/-0.3v/bat) | Battery Type   | Voltage(V)                          | Voltage(V)  |  |  |
|                                   |  | 24                                  | 24  |  |  |
|                                   | Flooded<br>AGM / Gel   | 29.2<br>28.2                        | 27.0<br>27.0                                      |  |  |
|                                   |  | 20.2                                | 27.0  |  |  |
| Charger current (+/-10%)          | Charge(A)<br>20<br>170 180<br>Set as 20Å &<br>Charge(A)<br>10<br>170 180<br>Set as 10Å                                       | Charge (A)<br>270 280 - Input (Vac) | 270 280 Input (Vac)<br>Set as 20Å & GEN/WID range |  |  |

Note: NOR - Normal range; GEN-Generator range; WID-Wide range

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## Table 8 Approximate Back-up Times

| Load(VA) | 100Ah 24VDC(min) | 200AH 24VDC(min) |
|----------|------------------|------------------|
| 300      | 457.5            | 972.2            |
| 600      | 208.1            | 499.5            |
| 900      | 140.6            | 262.3            |
| 1200     | 103              | 178.1            |
| 1500     | 77.8             | 138.3            |
| 1800     | 57.6             | 113.2            |
| 2100     | 49.5             | 100.5            |
| 2400     | 41.4             | 87.9             |
| 2700     | 33.2             | 75.3             |
| 3000     | 28.4             | 62.6             |

Note: Back-up times depend on the quality of the battery, age of battery and type of battery. Specifications of batteries vary from one manufacturer to another.

| Table 9 General Specifica | ations |
|---------------------------|--------|
|---------------------------|--------|

| Safety Standard                | EN60950-1:2006+A1: 2010<br>EN62040-1-1: 2008 |  |  |
|--------------------------------|--|--|--|
| EMC Standard                   | EN62040-2 : 2006 C2                          |  |  |
| Operating<br>Temperature Range | 0℃ to 45℃                                    |  |  |
| Storage temperature            | -15°C~ 60°C                                  |  |  |
| Altitude, operational          | Elevation: 0 – 1500 Meters                   |  |  |
| Relative humidity              | 5% to 95% non-condensing                     |  |  |
| Audible Noise                  | 60dB max                                     |  |  |
| Cooling                        | Forced air                                   |  |  |
| Dimension(L*W*H)               | 330mm*268mm*76mm                             |  |  |
| Net Weight                     | 4.9KG  |  |  |
| DC wiring                      | Double 6 AWG cable for each polarity         |  |  |
| AC input/output                | L/N/G:12AWG                                  |  |  |

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## Table 10 Fault code/ Audible alarm

| Fault | Protect                                  | Active            | Condition  | Warning                       | Fault              | R       | estart   |
|-------|--|-------------------|--|-------------------------------|--------------------|---------|--|
| Code  | Function                                 | Mode              | Condition  | (O/P=ON)                      | (O/P=OFF)          | Operate | Condition  |
|       | Low DC<br>Voltage<br>Alarm               | Inverter          | DC voltage <low alarm<="" dc="" td=""><td>1beep/2s</td><td></td><td></td><td></td></low> | 1beep/2s                      |                    |         |  |
| 0     | Low DC<br>Voltage<br>Protection          | Inverter          | DC Voltage <low dc="" shut-<br="">down</low>   | -                             | Beep<br>continuous | Auto    | Mains is<br>normal   |
| 1     | Over<br>Charge<br>Protection             | Line              | DC Voltage>High DC input<br>Shut-down  | Beep<br>continuous            |                    | Manual  |  |
| 1     | Over<br>Voltage<br>Protection            | Standby           | DC Voltage>High DC input<br>Shut-down  |                               | Beep<br>continuous | Auto    | DC<br>Voltage <high<br>DC input<br/>Shut-down<br/>Recovery</high<br> |
| 2     | Over Load                                | Line/<br>Inverter | 110%~150% load   | 1beep/0.5s,and continuous 10s | Beep<br>continuous | Manual  |  |
| 2     | Protection                               | Line/<br>Inverter | >150% load   | 1beep/0.5s,and continuous 5s  | Beep<br>continuous | Manual  |  |
| 3     | Output<br>Short<br>Circuit<br>Protection | Inverter          | 1)Output Voltage<20Vrms<br>2)TX temperature>102℃   | -                             | Beep<br>continuous | Manual  |  |
| 4     | Fan Fault<br>Protection                  | Line/<br>Inverter | Fan Locked<br>Fan Defected   | 2beep/2s, and continous 1min  | Beep<br>continuous | Manual  |  |
| 5     | Over<br>Temp<br>Protection               | Line/<br>Inverter | HEAT SINK Temp≥100℃  |                               | Beep<br>continuous | Auto    | HEAT SINK<br>Temp≤ 55 °C   |
| 6     | Output<br>Abnormal                       | Inverter          | 1)Output Voltage<170Vrms<br>or Output Voltage>250Vrms<br>2)TX temperature>102℃           |                               | Beep<br>continuous | Manual  |  |

(2) PowerWalker

## **TROUBLE SHOOTING**

| Problem                         | Possible Causes  | Remedy  |  |  |
|---------------------------------|--|---|--|--|
|                                 | 1. Battery Weak  | 1. Re-charge battery  |  |  |
|                                 | 2. Battery defective (can't be charged)                  | 2. Battery replacement  |  |  |
| No LCD display                  | 3. Power switch is not pressed                           | 3. Press and hold power switch  |  |  |
|                                 | 4. Battery polarity reversed, can't start up the unit    | 4. Sent back for repair   |  |  |
| Mains normal but                | 1. AC Input missing                                      | 1. Check AC input connection  |  |  |
| works in inverter<br>mode       | 2. Input protector is effective                          | 2. Reset the input protector  |  |  |
| Mains normal but                | 1. Battery disconnected                                  | 1. Connect batteries  |  |  |
| can't works in<br>inverter mode | 2. Low batteries   | 2. Recharge batteries or change new batteries   |  |  |
|                                 | 1. Overload(fault code: F2)                              | 1. Verify that the load matches the capability specified in the specs                                   |  |  |
|                                 | 2. Output short circuit(fault code: F3)                  | 2. Check wiring or remove abnormal load   |  |  |
|                                 | 3. Over temp(fault code: F5)                             | 3. Move away barrier in front of airflow inlet  |  |  |
|                                 | 4. Over charger(fault code: F1)                          | 4. Restart the unit   |  |  |
| Alarm buzzer<br>beeps           | 5. Over voltage(fault code: F1)                          | 5. Turn down the DC input voltage below the high DC input shut-down recovery                            |  |  |
| continuously                    | 6. Fan fault(fault code: F4)                             | 6. Check if something block the fan, if not replace the fan   |  |  |
|                                 | 7. DC voltage under the low DC shut-down(fault code: F0) | 7. Make sure mains is normal to recharger the battery if not switch the power off until mains is normal |  |  |
|                                 | 8. Output abnormal(fault code: F6)                       | 8. Send back for repair   |  |  |
| Deek un time is                 | 1. Overload  | 1. Remove some non-critical load  |  |  |
| Back up time is<br>shortened    | 2. Battery voltage is too low                            | 2. Charge battery for 8 hours or more   |  |  |
| SHULLEHEU                       | 3. Battery bank is too small                             | 3. Increase battery bank capacity   |  |  |

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